





Ee.max®

Strength

Durability

Esthetics



inlays/onlays

IPS e.max® delivers the ultimate in metal-free esthetics and strength utilizing both press and CAD/CAM technologies.



crowns

Designed with versatility and simplicity in mind, IPS e.max lets you select from highly esthetic and strong lithium disilicate or zirconia giving you the ability to achieve beautiful restorations in any clinical situation.



bridges

IPS e.max provides outstanding esthetics, high strength, and predictable shade matching even with difficult combination cases. Now, the laboratory can produce the highest quality esthetic restorations using the most progressive fabrication methods with the industry's most innovative materials.





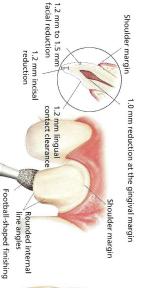
Chairside Preparation Guide for IPS e.max®

Anterior Chairside Preparation Guide



Posterior Chairside Preparation Guide

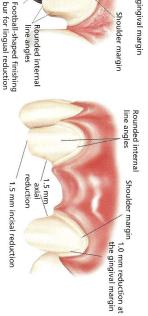
Full-Coverage Restorations ANTERIOR CROWN PREPARATION



3-UNIT BRIDGE PREPARATION 3-Unit Bridge Restorations

Inlays/Onlays

INLAY PREPARATION



Rounded inter

wide gingival floor 1.0 mm- to 1.5 mr

at isthmus

of 1.5 mm

Shoulder marg

1.0 mm isthmus width

Veneers

A medium grit, round-ended, diamond bur is used to remove a uniform thickness of facial enamel by joining the depth-cut grooves.



incisal reduction

The diamond bur is angled to bevel back the incisal edge.

IPS e.max can be pressed to as thin as 0.3 mm for veneers. If sufficient space is present, IPS e max can be placed over the existing teeth without the removal of any tooth structure. Depending on the case requirements, however, some eeth may need to be prepared to accommodate for the thickness of the ceramic and to ensure for proper contour and emergence profile.



Depth cuts of 0.6 mm*

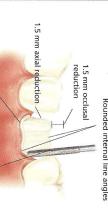
For IPS e.max® indications

	Posterior			Anterior	
Bridge	Crown	Bridge	Veneer	Crown	
			<		IPS e.max Ceram/ZirPress
<	<	5		5	IPS e.max ZirCAD
	<	5	<	<	IPS e.max CAD/Press

Thin Veneers



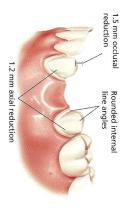
POSTERIOR CROWN PREPARATION

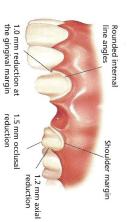


1.0 mm reduction at the gingival margin A flat-ended, tapered diamond is utilized to establish a shoulder margin

ONLAY PREPARATION 1.0 mm- to 1.5 mm-wide gingival floor Occlusal reduction

3-Unit Bridge Restorations 3-UNIT BRIDGE PREPARATION





Full-Coverage Restorations

CONVENTIONAL CEMENTATION

Rounded internal line angles

proximal reduction Shoulder preparation of at least 1.0 mm

Taper between 4° and 8° PREPARATION Occlusal reduction of at least 1.5 mm in contact area Coronal length at least 4.0 mm





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